

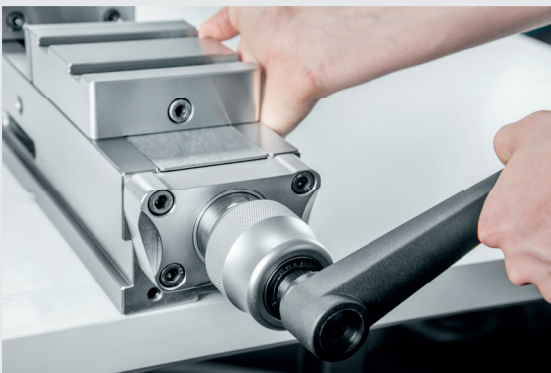
i HWS 500R/ HWS 600R/ HWS 650R -
CLAMPING FORCE PRESETTING
STEP BY MEANS OF REGULATOR



1. Make sure that the moving jaw is not in contact with the workpiece



2. Hold the handle tightly and turn the regulator to the desired clamping force presetting step



3. Turn the handle until the jaw has contact with the workpiece



4. Overcome the coupling point and build up high pressure by turning the handle until the stop is reached